

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
024.42065ZN	L.20/00373/46 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,2X6,5		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,24	9,75	9,30-9,43	10	0
HEAD THICKNESS	2,24	2,60	2,50-2,52	10	0
RADIUS UNDER HEAD	1,60		0,60-0,80	10	0
RECESS DIAMETER	4,06	4,39	4,15-4,24	10	0
RECESS DEPTH 2	1,60	2,23	1,78-1,87	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		0,87-1,06	10	0
MAJOR DIAMETER	4,04	4,22	4,10-4,16	10	0
MINOR DIAMETER	3,02		2,97-3,04	10	0
PITCH	1,41		1,42-1,44	10	0
THREAD ANGLE	60°		58°30'-61°	10	0
POINT DIAMETER	2,69		2,74-2,82	10	0
POINT LENGTH	2,80 MAX		1,88-2,68	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	5,70	7,30	5,81-5,91	10	0
TORSION	46 KGF-CM MIN		51-59	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F W/FLAT POINT		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	79	15	6	3	7	3	7	1	31	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50